















## **Manufacturing of the beams**

As part of the construction process Poundfield manufactured 83 exterior ring beams for both the ground and first floor on both the internal and exterior faces of the school. In total over 400 tonnes of concrete was used to produce the precast units.

The team at Poundfield worked with the structural engineers from Andersons at the design stage to ensure the best possible methods of producing the precast units was achieved. The project involved the production of 5 timber moulds with a GRP lining to ensure the finish was to the highest of quality.













"Weighing in at nearly 5 tonnes each, the rings were too heavy for the tower crane on site and had to be moved into position by a mobile crane. Poundfields ensured the beams were delivered on time and to a planned schedule to avoid any waiting time for the mobile crane."

Ylli Profka, Site Manager











